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D4021-5

Job Sheet 192761



Part No: D4021-5

Job Qty: 2 pcs

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/19

Job Tracking No: grey

Due Date: 4/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Waterjet - Flow - 1	2 pcs		4/5/19	0.00	0.09	Waterjet - Flow	
							Handfinish - 1 - 1	BER 19-04-02
130	Powdercoat - 2 White GI(S)-B4B	2 pcs		4/5/19	0.00	0.03	Powdercoat - 1 - B4B	
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	BR 19-04-2
							Powdercoat - 4 - B4B	
135	QC 3	2 pcs		4/5/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	
							QC 3 - 19	
140	Packaging 3-1 - Stock - B4B	2 pcs		4/5/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	BER 19-04-02
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	

	Packaging 3 - 6 - B4B					
	Packaging 3 - 7 - B4B					
	Packaging 3 - 8 - B4B					
	Packaging 3 - 9 - B4B					
	Packaging 3 - 10 - B4B					
	Packaging 3 - 11 - B4B					
	Packaging 3 - 12 - B4B					
	Packaging 3 - 13 - B4B					
	Packaging 3 - 14 - B4B					
	Packaging 3 - 15 - B4B					
	Packaging 3 - 16 - B4B					
	Packaging 3 - 17 - B4B					
	Packaging 3 - 18 - B4B					
	Packaging 3 - 19 - B4B					
	Packaging 3 - 20 - B4B					
	Packaging 3 - 21 - B4B					
	Packaging 3 - 22 - B4B					
	Packaging 3 - 23 - B4B					
	Packaging 3 - 24 - B4B					
	Packaging 3 - 25 - B4B					
	Packaging 3 - 26 - B4B					
	Packaging 3 - 27 - B4B					
	Packaging 3 - 28 - B4B					
	Packaging 3 - 29 - B4B					
	Packaging 3 - 30 - B4B					
	Packaging 3 - 31 - B4B					
	Packaging 3 - 32 - B4B					
	Packaging 3 - 33 - B4B					
	Packaging 3 - 34 - B4B					
	Packaging 3 - 35 - B4B					
	Packaging 3 - 36 - B4B					
	150 QC 21 - SA	2 pcs	4/5/19	0.00 0.00	QC 21 - SA - 21	DAG
					QC 21 - SA - 70	21 APR 02 2019
					QC 21 - SA - 53	9-85
	Part Op 100 - Cut as per dwg D4021 Descriptions: 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) 135 - (QC3- Inspect Part Finish) 140 - (Identify as per dwg & Stock Location:_____) 150 - (QC21- Final Inspection - Work Order Release)					
	Job BOM					
Part / Item	Component Name	Quantity	Operation	Container		
D4021-5	Blanking Plate	2 pcs (1 ea)	100-Waterjet - Flow - 1			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Flow - 1	D4021-5	2	13	0		

DAS

21 APR 02 2019

9-55



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Container No: S168530



Part: D4021-5

Job No: 192761

Serial No/Batch: S168530

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/02/19